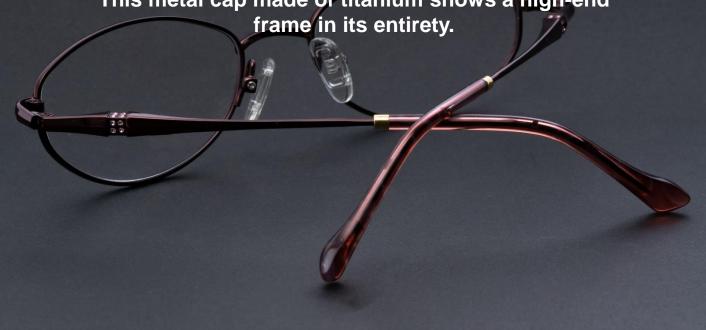
# Metal cap at temple tip

A metal cap is put on the inner side of the temple tip.
This metal cap made of titanium shows a high-end
frame in its entirety.



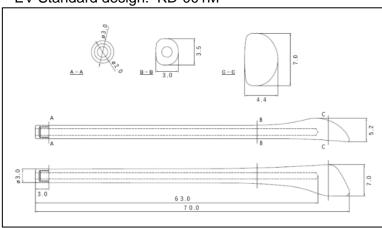








EV Standard design: KD-001M





Acetate colors are available from our partner manufacturers.

#### **About material**

Cap: made of titanium

Temple tip: made of acetate

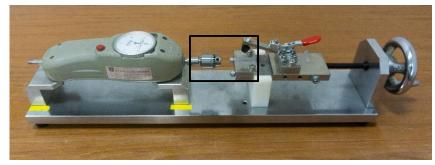
\*It is possible to plate without picket

XIt is possible to plate without nickel to the cap.

### About adhesion

An adhesive is used for metal cap and temple tip bonding. (The adhesive complies with REACH regulations)

# About adhesion strength of metal cap



Measure the adhesive strength of the metal cap using the Pulling Tester as shown in the picture.



Anchor the metal cap to the temple tip at two points as shown in the picture. And pull from the temple tip part and measure the strength.

# Adhesive strength test of metal cap at temple tip

Samples: 15 pieces

	10 piccos	
	kgf	N
1	2.375	23.3
2	1.125	11.0
3	1.625	15.9
4	1.125	11.0
5	2.125	20.8
6	2.250	22.1
7	2.500	24.5
8	2.000	19.6
9	2.250	22.1
10	2.250	22.1
11	2.750	27.0
12	2.250	22.1
13	2.125	20.8
14	2.750	27.0
15	2.000	19.6
Average	2.100	20.6

## **Guarantee**

We guarantee that the metal cap will not be removed with 1kgf.