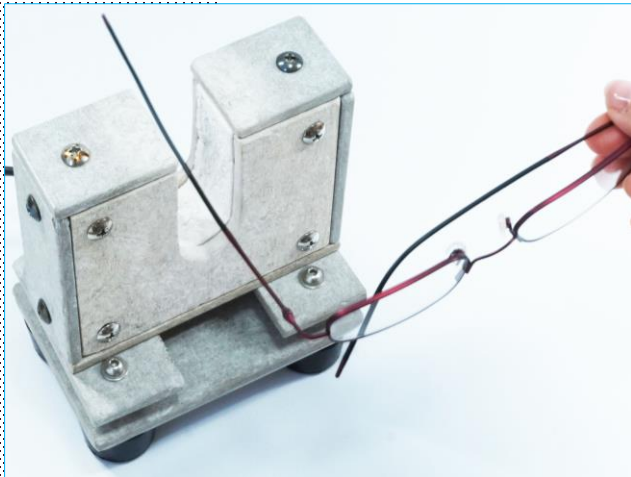


# ART FLEX

## Process manual



Example : Processing with a heater



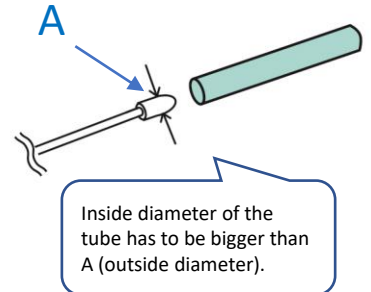
# ART FLEX Process manual

## Temperature for heating process

ART FLEX is a heat-shrinkable tube. Under the temperature of 100 °C, the tube shrinks and sticks to the temple. If the temperature is too high, the tube surface may start to melt. Therefore, ARTFLEX should not be heated over 120 °C.

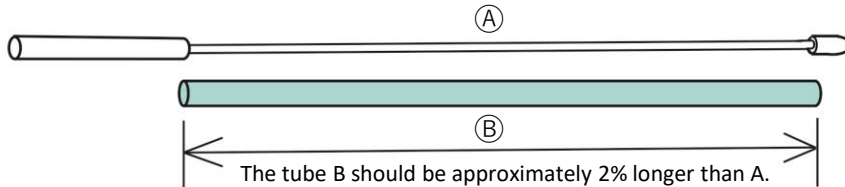
## Size of temple end-tip decoration

When inserting the tube to temples, inside diameter of the tube must be bigger than outside diameter (minimum value of tolerance) of the temple end-tip decoration.



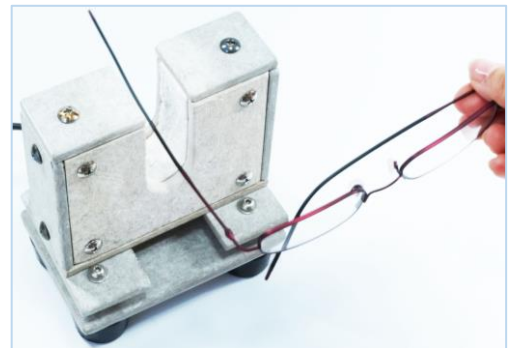
## How to cut the tube?

ARTFLEX has to be cut little longer than the component which you apply the tube to. We recommend that B is 2% longer than A. The final length should be decided after testing.



## Processing heater

We recommend to use an U-shaped heater for processing ARTFLEX to let it equally heated. Temperature controllable oven or industrial dryer can also be used for processing.

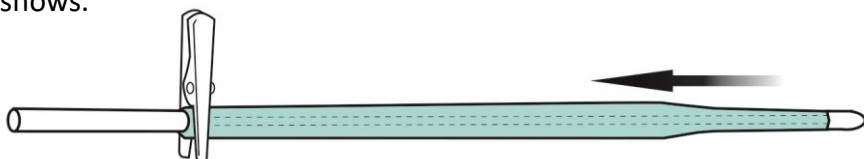


## Procedure

1. Shrink one side of ARTFLEX. Firstly, approximately 2cm of the tube should be heated and shrunk to fix the correct position.



2. Clip the other side of the tube as shown in the image. Release the air inside of the tube toward the clip as the black arrow shows.



3. Take out the clip and heat marks of the clip to make smooth surface.

